

WI Department of Natural Resources  
Bureau of Air Management  
ATTN: Wood Furniture VOC RACT Notify  
P.O. Box 7921  
Madison, WI 53707-7921

## Coating Category Emission Limits

*For each finishing operation listed on your Initial Notification and Certification of Compliance form, fill in the appropriate category along with the corresponding emission limits.*

Category	Description	NR 422 Reference	VOC Emission Limits pounds VOC per pound solids (as-applied)
A*	Not using acid-cured alkyd amino coatings	NR 422.125 (2)(a)1.	Topcoat: <b>0.8</b> <i>Note: There is no restriction on the VOC content of the sealers if meeting this topcoat emission limit.</i>
B*	Not using acid-cured alkyd amino coatings	NR 422.125 (2)(a)2.	Sealer: <b>1.9</b> Topcoat: <b>1.8</b>
<i>*If you are not using acid-cured alkyd amino coatings you may choose to meet either of the limits in categories A or B.</i>			
<b>Acid-cured alkyd amino coatings</b>			
C	Sealer is an acid-cured alkyd amino vinyl AND topcoat is an acid-cured alkyd amino conversion varnish	NR 422.125 (2)(b)1.	Sealer: <b>2.3</b> Topcoat: <b>2.0</b>
D	Topcoat is an acid-cured alkyd amino conversion varnish BUT sealer is not an acid-cured alkyd amino vinyl	NR 422.125 (2)(b)2.	Sealer: <b>1.9</b> Topcoat: <b>2.0</b>
E	Sealer is an acid-cured alkyd amino vinyl BUT topcoat is not acid-cured amino conversion varnish	NR 422.125 (2)(b)3.	Sealer: <b>2.3</b> Topcoat: <b>1.8</b>